Making MMC Billet FIG. 1 PRIOR ART



Extruding MMC billet to workpiece



Cutting lead & butt defects from the ends of extrusion to yield roll-preforms (~18% loss)

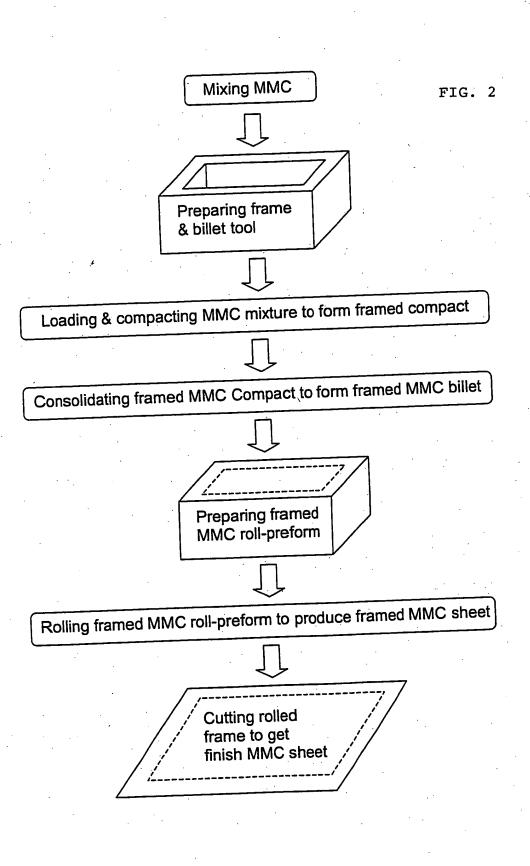


Rolling of MMC roll-preform to sheet (~ up to 28% edge crack loss)



Finished MMC sheet (~ 40-70% total loss form initial billet)

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